SWEET SUCCESS FOR CONFECTIONERY COMPANY



CLIENT:	Multinational Confectionery Company
LOCATION:	NSW, Australia
TREATMENT TYPE:	High sugar wastewater
CAPACITY:	22m³ per day
SYSTEM SIZE:	9 x BioGill bioreactors



SITUATION

A multinational confectionery company was facing increased discharge fees from the local water authority. Food processing uses water for general cleaning, rinsing, batching, blending and diluting. The goal was to install an effective biological system onsite to reduce COD to sub 600mg/L to minimize discharge fees and improve environmental operations.



SOLUTION

Nine BioGill bioreactors, housed in an insulated bio-chamber, were installed to treat the high sugar/high COD wastewater from this confectionery processing facility.

The BioGill bioreactors remove BOD and COD biologically using attached biomass growth.



The insulated bio-chamber houses nine BioGill bioreactors.



Suspended biomass vertically supported and surrounded by oxygen - a key feature of the BioGill technology.



DISCHARGE TO SEWER

Sub 600mg/L COD

The BioGill bioreactors were retrofitted to the existing wastewater treatment process. The wastewater is collected in a Balance Tank where pH is adjusted and nutrients, such as Nitrogen and Phosphorous, are added as required.

The wastewater is pumped to the top of the units and dispersed over the gills, then gravity fed through the media. Microorganisms grow on the gills, feeding off the nutrients in the liquid stream on one side of the gill and drawing oxygen from the opposite side.

Good ventilation in the bio-chamber design delivers an abundant supply of oxygen to the above ground bioreactors.



The treatment system is recording compliant effluent results of up to a 1 log reduction in COD per cycle. On average 88% COD mg/L and 96% BOD mg/L is removed per 24 hour cycle. By reducing COD and BOD onsite the company benefits from significant savings in discharge fees from the local water authority.

Ultimately, it's a win/win situation for the client with the treatment technology being good for the environment and good for the bottom line.



96%

112

AFTFR

SLUDGE



BioGill technology is effective at treating wastewater high in sugar.

For further information please contact:

BOD mg/L on average is

removed per cycle

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Case studies and technical reports are available at biogill.com

